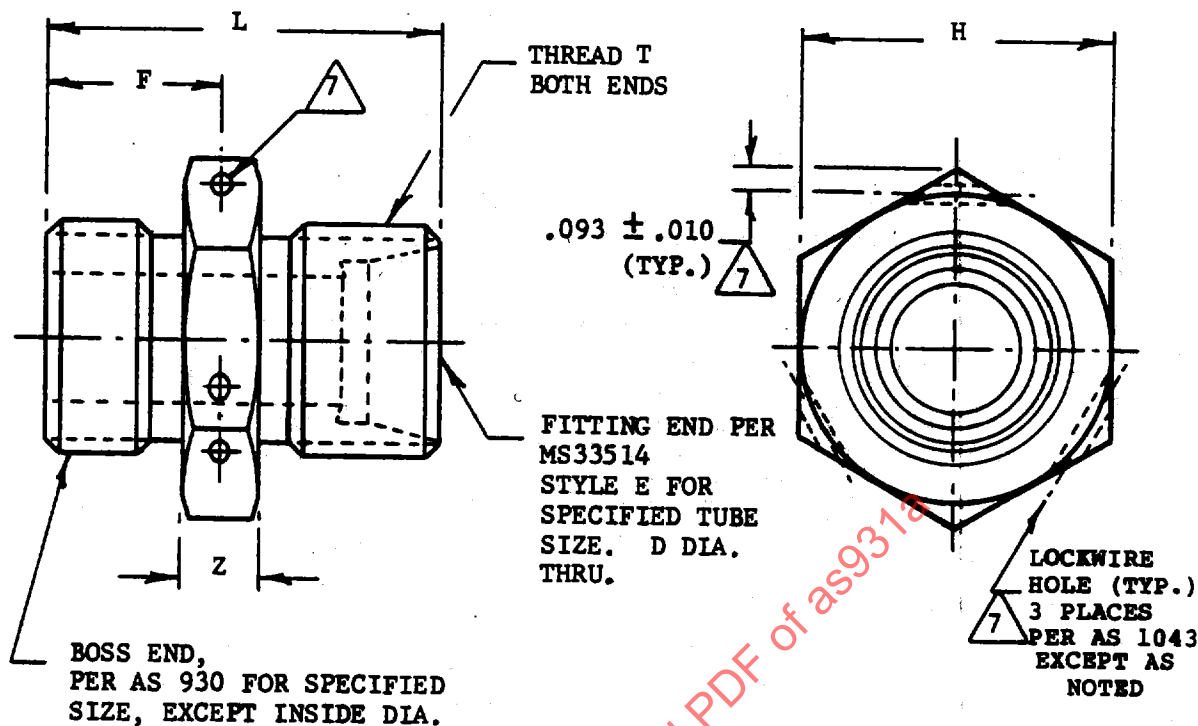


AS 931



HEX SIZE & HEX CHAMFER PER AS 930

DASH NO.	TUBE O.D.	THREAD T (REF.) MIL-S-8879	L ± .015	H HEX (REF.)	D DIA. (REF.)	F ± .010	Z (REF.)
-02	1/8	.3125-24 UNJF-3A	.955	.563	.093	.470	.200
-03	3/16	.3750-24 UNJF-3A	1.002	.625	.125	.470	.200
-04	1/4	.4375-20 UNJF-3A	1.088	.688	.187	.518	.235
-05	5/16	.5000-20 UNJF-3A	1.088	.750	.234	.518	.235
-06	3/8	.5625-18 UNJF-3A	1.119	.813	.297	.525	.250
-08	1/2	.7500-16 UNJF-3A	1.252	1.000	.422	.565	.250
-10	5/8	.8750-14 UNJF-3A	1.377	1.125	.500	.596	.312
-12	3/4	1.0625-12 UNJ-3A	1.543	1.375	.656	.667	.312
-16	1	1.3125-12 UNJ-3A	1.543	1.625	.875	.667	.375
-20	1-1/4	1.6250-12 UNJ-3A	1.543	1.875	1.093	.667	.375
-24	1-1/2	1.8750-12 UNJ-3A	1.543	2.125	1.344	.667	.375
-32	2	2.5000-12 UNJ-3A	1.605	2.750	1.813	.698	.437

REAFFIRMED
APRIL 1993

CUSTODIAN: SAE G-3/G-3B

PROCUREMENT: MIL-P-18280

SAE The Engineering Resource For Advancing Mobility

400 Commonwealth Drive
Warrendale, PA 15096

AEROSPACE STANDARD

ADAPTER - FLARELESS TUBE TO BOSS

AS 931

SHEET 1 OF 2

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