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REV.  
E

AS85049™/50

FEDERAL SUPPLY CLASS  
5935

#### RATIONALE

LIMITED SCOPE REVISION IS REQUIRED TO REPLACE THE SECOND DASH (-) IN THE PART NUMBER EXAMPLE, IT WAS INADVERTENTLY OMITTED ON A PREVIOUS REVISION.

AS85049/50E HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

#### NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85049.

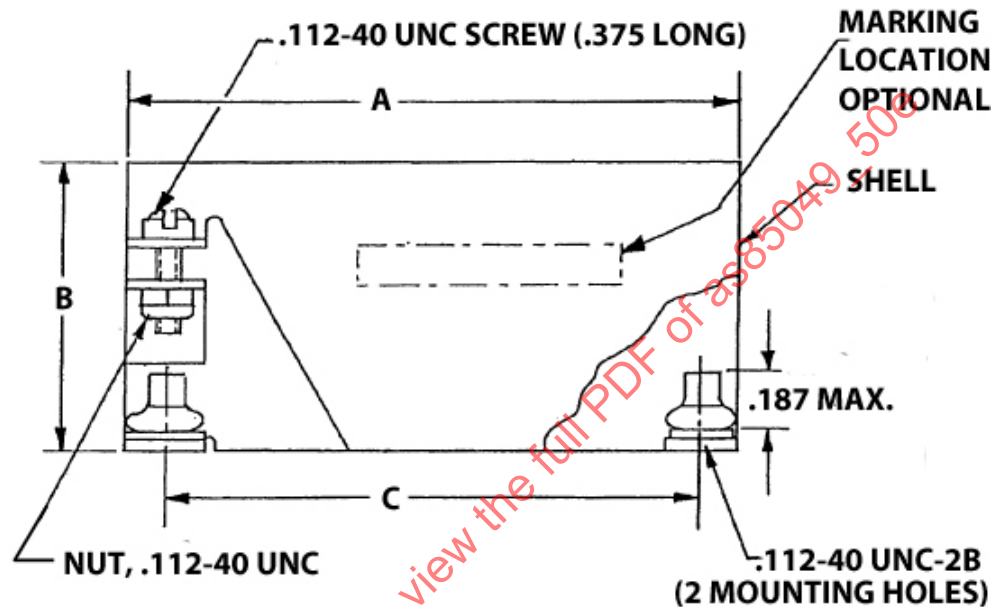
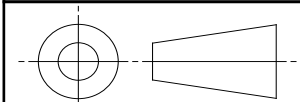


FIGURE 1 - ACCESSORY CONFIGURATIONS AND DIMENSIONS

For more information on this standard, visit  
<https://www.sae.org/standards/content/AS85049/50E/>

THIRD ANGLE PROJECTION



CUSTODIAN: AE-8C1

PROCUREMENT SPECIFICATION: AS85049



#### AEROSPACE STANDARD

CONNECTOR ACCESSORIES, ELECTRICAL, STRAIN  
RELIEF, 90°, CATEGORY 4C  
(FOR MIL-DTL-24308 CONNECTORS)

AS85049™/50  
SHEET 1 OF 4

REV.  
E

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ISSUED 2000-05 REVISED 2019-04 REAFFIRMED 2025-02

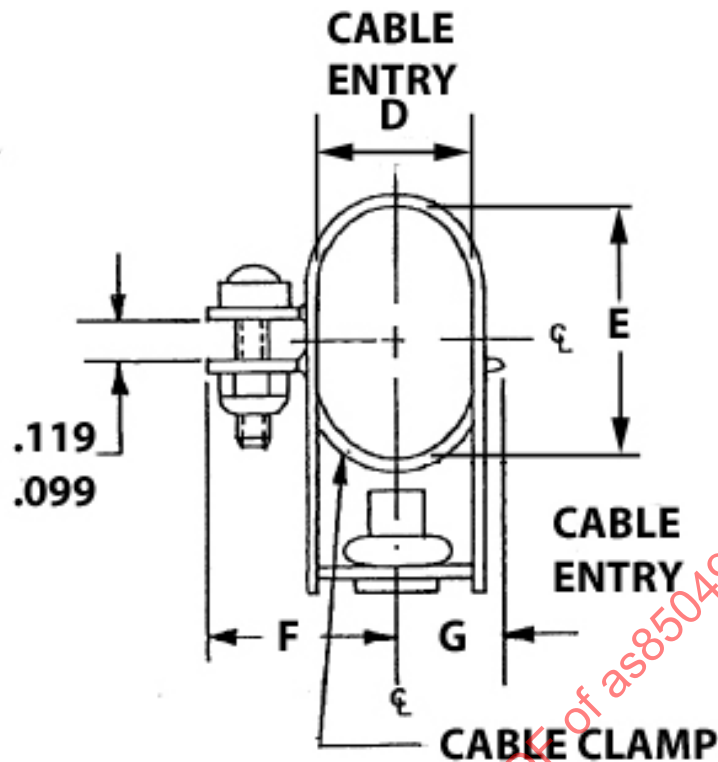


FIGURE 1 - ACCESSORY CONFIGURATIONS AND DIMENSIONS (CONTINUED)

TABLE 1 - FIGURE 1 METRIC EQUIVALENTS

INCHES	MILLIMETERS	INCHES	MILLIMETERS	INCHES	MILLIMETERS	INCHES	MILLIMETERS
.099	2.51	.119	3.02	.187	4.75	.375	9.53

TABLE 2 - FIGURE 1 DIMENSIONS

PART NUMBER		SHELL SIZE	A	B	C	D	E	F	G
STEEL	NONMAGNETIC (BRASS)								
M85049/50-1	M85049/50-6	1	1.218 (30.94) 1.188 (30.18)	.748 (19.00) .688 (17.48)	.989 (25.12) .979 (24.87)	.467 (11.86) .407 (10.34)	.467 (11.86) .407 (10.34)	.498 (12.65) .438 (11.13)	.311 (7.90) .251 (6.38)
M85049/50-2	M85049/50-7	2	1.546 (39.27) 1.516 (38.51)	.748 (19.00) .688 (17.48)	1.317 (33.45) 1.307 (33.20)	.467 (11.86) .407 (10.34)	.467 (11.86) .407 (10.34)	.498 (12.65) .438 (11.13)	.311 (7.90) .251 (6.38)
M85049/50-3	M85049/50-8	3	2.093 (53.16) 2.063 (52.40)	.998 (25.35) .938 (23.83)	1.857 (47.17) 1.847 (46.91)	.467 (11.86) .407 (10.34)	.655 (16.64) .595 (15.11)	.498 (12.65) .438 (11.13)	.311 (7.90) .251 (6.38)
M85049/50-4	M85049/50-9	4	2.733 (69.42) 2.703 (68.66)	1.217 (30.91) 1.157 (29.39)	2.505 (63.63) 2.495 (63.37)	.467 (11.86) .407 (10.34)	.842 (21.39) .782 (19.86)	.498 (12.65) .438 (11.13)	.311 (7.90) .251 (6.38)
M85049/50-5	M85049/50-10	5	2.640 (67.06) 2.610 (66.29)	1.280 (32.51) 1.220 (30.99)	2.411 (61.24) 2.401 (60.99)	.592 (15.04) .532 (13.51)	.936 (23.77) .876 (22.25)	.561 (14.25) .501 (12.73)	.373 (9.47) .313 (7.95)

	<b>AEROSPACE STANDARD</b>	<b>AS85049™/50</b> SHEET 2 OF 4	<b>REV. E</b>
	CONNECTOR ACCESSORIES, ELECTRICAL, STRAIN RELIEF, 90°, CATEGORY 4C (FOR MIL-DTL-24308 CONNECTORS)		

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS85049.

1. DESIGN AND CONSTRUCTION:

THE ACCESSORY SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1 AND TABLE 2. DIMENSIONS ARE IN INCHES AND APPLY AFTER PLATING. METRIC EQUIVALENTS ARE GIVEN FOR GENERAL INFORMATION ONLY AND ARE BASED ON 1 INCH = 25.4 MM.

2. SCREWS AND NUTS ARE SHOWN ASSEMBLED FOR REFERENCE ONLY AND ARE TO BE SHIPPED UNASSEMBLED IN A COMMON CONTAINER WITH THE ACCESSORY.

3. MATERIAL AND FINISH: SEE TABLE 3.

FINISH DESIGNATOR:

FINISH F - YELLOW CHROMATE OVER CADMIUM IN ACCORDANCE WITH AMS-QQ-P-416.

FINISH N - ELECTROLESS NICKEL IN ACCORDANCE WITH AS85049.

**TABLE 3 - MATERIAL AND FINISH**

DASH NUMBER	MATERIAL			FINISH	
	SHELL	CABLE CLAMP	SCREW/NUT 1/	SHELL/CABLE CLAMP	SCREW/NUT 1/
1 2 3 4 5	LOW CARBON SHEET STEEL	LOW CARBON SHEET STEEL SAE 1010 .024 THICK	STEEL 2/	F 3/	F 3/ 4/
1 2 3 4 5			300 SERIES CORROSION RESISTANT STEEL 5/	N	PASSIVATE
6 7 8 9 10	BRASS IN ACCORDANCE WITH ASTM B36 COMPOSITION C26000	BRASS IN ACCORDANCE WITH ASTM B36 COMPOSITION C26000, 1/2 HARD	BRASS 6/	F 3/	F 3/ 4/
6 7 8 9 10			300 SERIES CORROSION RESISTANT STEEL 5/	N 7/	PASSIVATE

1/ RIVNUTS (OR EQUIVALENT) SHALL BE ALUMINUM ALLOY IN ACCORDANCE WITH AS85049, ANODIZED PER MIL-A-8625, TYPE II, CLASS 1 (CLEAR) OR CLASS 2 (BLACK).

2/ STEEL NUTS SHALL BE MS21083N04 TYPE.

3/ CLASS F FINISH IS NOT RECOMMENDED FOR USE IN APPLICATIONS THAT MAY BE SUSCEPTIBLE TO OUT GASSING (SEE SPECIFICATION NOTES).

4/ CADMIUM PLATED SCREWS AND NUTS SHALL BE IN ACCORDANCE WITH AMS-QQ-P-416.

5/ CORROSION RESISTANT NUTS SHALL BE MS21083C04 TYPE.

6/ BRASS NUTS SHALL BE MS21083B04 TYPE.

7/ CLASS N FINISH IS NOT RECOMMENDED FOR USE IN APPLICATIONS THAT MAY BE SUSCEPTIBLE TO SALT WATER CORROSION.

	<b>AEROSPACE STANDARD</b>	<b>AS85049™/50</b> SHEET 3 OF 4	<b>REV. E</b>
	CONNECTOR ACCESSORIES, ELECTRICAL, STRAIN RELIEF, 90°, CATEGORY 4C (FOR MIL-DTL-24308 CONNECTORS)		