

INTERNATIONAL  
STANDARD

ISO  
10256-3

First edition  
2016-12-01

---

---

**Protective equipment for use in ice  
hockey —**

**Part 3:  
Face protectors for skaters**

*Équipements de protection destinés à être utilisés en hockey sur  
glace —*

*Partie 3: Protections faciales pour les skateurs*

STANDARDSISO.COM : Click to view the full PDF of ISO 10256-3:2016



Reference number  
ISO 10256-3:2016(E)

© ISO 2016

STANDARDSISO.COM : Click to view the full PDF of ISO 10256-3:2016



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

## Contents

	Page
<b>Foreword</b>	<b>v</b>
<b>Introduction</b>	<b>vi</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>1</b>
<b>4 Types of face protectors</b>	<b>5</b>
<b>5 Requirements</b>	<b>5</b>
5.1 Innocuousness	5
5.2 Ergonomics	5
5.3 Attachment	5
5.4 Size and mass restriction (Type B2 only)	5
5.5 Optical quality	5
5.5.1 Visual inspection	5
5.5.2 Test requirements	6
5.6 Field of vision	6
5.7 Penetration (Test blade)	6
5.8 Puck impact resistance	6
5.8.1 Types B1, B2	6
5.8.2 Type C	7
5.9 Design	7
5.9.1 Types B1, B2	7
5.9.2 Type C	8
5.10 Protected area	8
5.10.1 Type B1 and B2 — Full-face protectors	8
5.10.2 Type C — Visors	8
<b>6 Test methods</b>	<b>9</b>
6.1 Sampling	9
6.1.1 Types	9
6.1.2 Quantity	9
6.1.3 Face-protector/helmet combination	9
6.2 Tolerances	9
6.3 Inspection and determination of mass (for helmet/B2 face protector combinations fitting EN 960 headform size 535 or smaller)	9
6.4 Conditioning	9
6.5 Positioning	9
6.5.1 Determination of helmet-positioning index (HPI)	9
6.5.2 Positioning of helmets with full face protectors	9
6.5.3 Positioning of helmets with visors	10
6.6 Determination of vision quality for face protectors	10
6.6.1 Optical quality within the field of vision	10
6.6.2 Peripheral field of vision	10
6.7 Determination of penetration	10
6.7.1 Test apparatus	10
6.7.2 Procedures	10
6.8 Determination of puck impact resistance — Face protectors	11
6.8.1 Equipment	11
6.8.2 Procedures	11
<b>7 Test report</b>	<b>12</b>
<b>8 Permanent marking</b>	<b>12</b>
<b>9 Information for users</b>	<b>12</b>

Annex A (normative) Optical quality test methods.....	21
Annex B (normative) Puck specifications .....	26
Bibliography.....	28

STANDARDSISO.COM : Click to view the full PDF of ISO 10256-3:2016

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 83, *Sports and other recreational facilities and equipment*, Subcommittee SC 5, *Ice hockey equipment and facilities*.

This first edition of ISO 10256-3, together with ISO 10256-1, ISO 10256-2, ISO 10256-4, ISO 10256-5, and ISO 10256-6 cancels and replaces the ISO 10256:2003, which has been technically revised.

ISO 10256 consists of the following parts, under the general title *Protective equipment for use in ice hockey*:

- *Part 1: General requirements*
- *Part 2: Head protection for skaters*
- *Part 3: Face protectors for skaters*
- *Part 4: Head and face protection for goalkeepers*
- *Part 5: Neck laceration protection for ice hockey players*

The following parts are under preparation:

- *Part 6: Lower leg protectors for ice hockey players*

## Introduction

Ice hockey is a high speed, collision sport in which there is a risk of injury. The object of this part of ISO 10256 is to specify requirements for face protectors, taking into account the risks inherent in participating in the sport, many of which cannot be eliminated by protective equipment. By playing this sport, participants accept the risk of serious injury, paralysis, or death.

The intention of face protection is to reduce the frequency and severity of localized injuries to the head and that part of the face surrounded by the protector. The protective function is such that the force from impacts against the protector is distributed and damped and the penetration of objects is counteracted.

Face protectors can consist of eye protectors (visors) or full face protectors. They are always worn in conjunction with an ice hockey helmet. Face protectors are tested and assessed together with the helmet or helmets for which the face protector is intended.

To achieve the performance of which it is capable, and to ensure stability on the head, a helmet and associated face protector is intended to be as closely fitting as possible consistent with comfort. In use it is essential that the helmet and associated face protector are securely fastened, with any chin strap or neck strap adjusted according to manufacturer's instructions.

# Protective equipment for use in ice hockey —

## Part 3: Face protectors for skaters

### 1 Scope

This part of ISO 10256 specifies performance requirements and test methods for face protectors (including visors) for use in ice hockey and is intended to be used in conjunction with ISO 10256-1.

Requirements and the corresponding test methods, where appropriate, are given for the following:

- a) construction and area of coverage;
- b) resistance to puck impact;
- c) penetration;
- d) field of vision;
- e) geometric (visual) optics and acuity;
- f) transmittance and haze;
- g) marking and information.

This part of ISO 10256 applies to face protectors worn by

- players other than goalkeepers, and
- certain functionaries (e.g. referees).

NOTE 1 The requirements of a Clause take precedent over a figure.

NOTE 2 The intent is to reduce the risk of injury to the face without compromising the form or appeal of the game.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10256-1:2016, *Protective equipment for use in ice hockey — Part 1: General requirements*

ISO 10256-2:2016, *Protective equipment for use in ice hockey — Part 2: Head protection for skaters*

EN 960, *Headforms for use in the testing of protective helmets*

ASTM D 1003, *Standard Test Method for Haze and Luminous Transmittance of Transparent Plastics*

CSA Z262.6-14, *Specifications for facially featured headforms*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

**3.1**

**CIE standard illuminants**

illuminants A and D65 defined by the CIE in terms of relative spectral power distributions

Note 1 to entry: See ISO 11664-2 developed with the International Commission on Illumination (CIE).

**3.2**

**chin cup**

protective component which covers the load bearing area

Note 1 to entry: As defined in [Figure 5](#).

**3.3**

**chip**

readily visible particle missing from the protector with an area bigger than 9 mm<sup>2</sup>

**3.4**

**collimated light source**

ratio of the visible light (380 nm to 780 nm) transmitted by a medium to the incident light

Note 1 to entry: As referenced to CIE Standard Illuminant A and a standard photopic observer.

**3.5**

**combination**

combined unit of a full-face protector or visor placed on a hockey helmet with which it is designed to be used

**3.6**

**dioptrē**

unit of focusing power, expressed in reciprocal metres (m<sup>-1</sup>), of a lens or surface, or of the vergence (refractive index divided by the radius) of a wavefront

**3.7**

**face protector**

protector, specially adapted to a helmet that is designed to protect the wearer's face against injury

**3.7.1**

**full-face protector**

device intended to reduce the risk of injury to the face of ice hockey participants

Note 1 to entry: As defined in [5.9.1](#).

**3.7.2**

**visor**

device intended to reduce the risk of injury to the eyes of ice hockey participants

Note 1 to entry: As defined in [5.9.2](#).

**3.8**

**field of vision**

<optical quality> extent of vision through the mounted protector in the "as worn" position measured with reference to the entrance pupil of the stationary eye when the protector is placed on the appropriate headform

Note 1 to entry: See [Figure A.1](#).

**3.9 field of vision directions**

**3.9.1**

**inferior**

**downward**

angle in the vertical plane measured downwards from the horizontal

**3.9.2****nasally**

angle in the horizontal plane measured from the primary position of gaze to the left for the right eye and from the primary position of gaze to the right for the left eye

**3.9.3****superior****upward**

angle in the vertical plane measured upwards from the horizontal

**3.9.4****temporally**

angle in the horizontal plane measured from the primary position of gaze to the right for the right eye and from the primary position of gaze to the left for the left eye

**3.10****fracture**

full thickness crack, breaking, or complete separation of material

**3.11****glabella**

most prominent midline point between the eyebrows identical to the bony glabella of the frontal bone

**3.12****goniometer**

positioning device that moves the headform such that the angular rotation and movement in reference to the corneal eye point in both the horizontal and vertical directions can be recorded

**3.13****haze**

<wide angle scatter> percentage of transmitted light that, in passing through the specimen, deviates from the incident beam by forward scattering (total angle) as caused by imperfections in the ocular that reduce clarity of vision

**3.14 impact sites for testing face protectors****3.14.1****impact site eye**

point in the horizontal plane 25° from the median plane and in the direction of the eye

Note 1 to entry: See [Figure 2](#).

**3.14.2****impact site mouth**

point in the intersection between the horizontal plane and the median plane in the direction of the center of the mouth in the horizontal plane

Note 1 to entry: See [Figure 2](#).

**3.14.3****impact site side**

point halfway between the mouth level and the eye level in the horizontal plane, 25° from the median plane, and in the direction of the central vertical axis

Note 1 to entry: See [Figure 2](#).

**3.15****interpupillary distance****IPD**

distance in millimetres between the centres of the pupils of both eyes on the facially featured headform

**3.16**

**laser**

visible coherent light source type which can be utilized as a collimated light source

**3.17**

**luminous transmittance**

ratio of the (visible) light transmitted by a medium to the (visible) incident light

**3.18**

**menton**

lowest point on the mandibular symphysis

**3.19**

**no-contact zone**

designated zone of the headform in which contact is not permitted during the puck impact resistance test

Note 1 to entry: See [5.8](#) and [Figure 3](#).

**3.20**

**optical clarity**

sharpness of an image

**3.21**

**orbitale**

lower most point on the inferior margin of the orbit (infraorbital margin)

**3.22**

**photosensor**

sensor 5 mm in diameter centred in the pupils of the headform covered by a 5 mm translucent lens of 8 mm radius of curvature, convex forward

Note 1 to entry: Photosensors are cosine corrected, for example, provided with diffusing covers that are a means of correcting the light-sensitive surface for wide angles of incidence. Light contact with the sensors produces an electrical signal that is fed into a computer interface.

**3.23**

**primary position of gaze**

**PPG**

line running forward from the centre of the pupils as forward looking parallel to the median and horizontal planes

**3.24**

**prism dioptre**

unit used in measuring the deviating power of a prism

Note 1 to entry: Power in prism dioptries is  $100 \times$  the tangent of the angle of deviation of a ray of light.

**3.25**

**prism imbalance**

when the direction of light passing through a lens and entering one eye deviates from the direction of light passing through the lens and entering the other eye

**3.26**

**puck accelerator**

device which can give a hockey puck a specific velocity, direction, and with minimal rotation

Note 1 to entry: See [Figure 7](#).

**3.27**

**resolution**

ability of an optical system to distinguish two points at their minimum separation

**3.28****scan area**

oval, peripheral fields area specified by superior, temporal, inferior, and nasal directions

**3.29****subnasale****Sn**

deepest point on the concavity of the anterior surface of the maxilla in the midline within 3,0 mm of the floor of the nose

Note 1 to entry: See [Figures 4](#) and [6](#).

**3.30****threshold value**

value obtained when the collimated light beam has been centered on the midpoint between the pupils in the primary position of gaze and the headform is rotated 90° in the horizontal plane and the collimated light source contacts the pupillary sensor closest to the light source

## 4 Types of face protectors

**Type B1** — a full-face protector intended for use by persons other than goalkeepers.

**Type B2** — a full-face protector intended for use by persons, other than goalkeepers 10 years of age or younger.

**Type C** — a protector that only covers the eyes (visor).

## 5 Requirements

### 5.1 Innocuousness

The manufacturer shall provide written documentation indicating that the materials used in the construction of the protector fulfil the requirements for innocuousness given in ISO 10256-1.

### 5.2 Ergonomics

Manufacturers shall provide documentation indicating that the protector shall meet the requirements for ergonomics given in ISO 10256-1.

### 5.3 Attachment

The protector shall be designed to allow it to be attached to the helmet without requiring the use of specialized tools.

### 5.4 Size and mass restriction (Type B2 only)

Type B2 protectors shall only be used with helmets intended to fit EN 960 headform sizes 535 and smaller and the mass of the helmet and face protector shall be no greater than 900 g.

### 5.5 Optical quality

#### 5.5.1 Visual inspection

**5.5.1.1** Lenses shall be visually inspected for the below listed defects within the optical field of view (see [Figure 1](#)) according to [6.6](#):

- a) aberrations caused by waves, warpage, and so forth;

b) lens defects, such as scratches, greyness, bubbles, fractures, watermarks, and so forth.

**5.5.1.2** If the above deficiencies are present, no further testing shall be conducted and the product is failed.

### 5.5.2 Test requirements

When testing according to [6.6](#) under ambient conditions (see ISO 10256-1), face protectors, except for those with wire cages, shall:

- a) have a minimum luminous transmittance of 80 % (clear);
- b) be specifically identified by the manufacturer as being tinted or intended for filtering;
- c) have a minimum luminous transmittance of 20 % throughout the lens area;
- d) have a haze reading that does not exceed 3 %;
- e) have no occultation in the field of vision as indicated in [Figure 1](#);
- f) meet the minimum optical requirements of Class 1 or 2 per [Table 1](#).

**Table 1 — Optical class limits**

Class	Residual refractive power errors		Prismatic power error	Prismatic imbalance		Resolving power
	Sphere	Astigmatism		Vertical	Horizontal	
1	0,125	0,060	0,5	0,250	0,25 BI/0,75 BO	$\geq 90^\circ$
2	0,125	0,125	0,5	0,250	0,25 BI/1,0 BO	$\geq 120^\circ$

### 5.6 Field of vision

When tested under ambient conditions (see ISO 10256-1), the type C face protector shall not interfere with vision in the upward, down wards and horizontal directions as defined by the following angles:

- a) upwards:  $35^\circ$ ;
- b) downwards:  $60^\circ$ ;
- c) horizontally:  $90^\circ$ .

NOTE Several methods exist for measuring visual interference.

### 5.7 Penetration (Test blade)

When tested according to [6.7](#), there shall be no contact with the bare headform by the test blade within the protected areas.

### 5.8 Puck impact resistance

#### 5.8.1 Types B1, B2

##### 5.8.1.1 Contact test

When tested according to [6.8](#):

- a) neither the protector nor the puck shall touch the facially featured headform within the no-contact zone (see [Figure 3](#));

- b) the shock-absorbing material at the load-bearing area shall remain securely attached to the face protector;
- c) there shall be no:
  - 1) breakage of the structural components of the face protector;
  - 2) chips (fracturing of surface coatings may be present);
  - 3) failure of the protector's points of attachment to the helmet.

### 5.8.1.2 Toughness test

When tested according to [6.8](#), there shall be no:

- a) wire breakage;
- b) fracturing;
- c) weld separations on the perimeter of the protector or at the ends of wires where they meet each other, in the case of welded wire protectors.

## 5.8.2 Type C

### 5.8.2.1 Contact test

When tested according to [6.8](#):

- a) neither the visor nor the puck shall touch the facially featured headform within the no-contact zone (see [Figure 3](#));
- b) there shall be no:
  - 1) breakage, fracturing, or chips of the eye protector;
  - 2) separation of the eye protector from the helmet;
  - 3) failure of the protector's points of attachment to the helmet.

### 5.8.2.2 Toughness test

When tested according to [6.8](#), there shall be no:

- a) clear visor breakage and, in the case of a wire visor, wire breakage;
- b) fracturing;
- c) weld separations on the perimeter of the protector or at the ends of wires where they meet each other, in the case of welded wire protectors.

## 5.9 Design

### 5.9.1 Types B1, B2

#### 5.9.1.1 Maximum distance

The distance measured on the median plane and parallel to the basic plane between the inside of the face protector and Points K and Sn on the facially featured headform shall not exceed 60 mm (see [Figure 4](#)).

### 5.9.1.2 Overlap

The face protector shall overlap the lower edge of the helmet (forehead area) by at least 6 mm in the horizontal plane.

### 5.9.1.3 Padding area

The face protector shall have a padded load-bearing area with a minimum area as shown in [Figure 5](#).

### 5.9.1.4 Minimum distance

Except where it is covered by padding, no part of the face protector shall be closer than 10 mm to the surface of the facially featured headform.

## 5.9.2 Type C

### 5.9.2.1 Maximum distance (headform to eye protector)

The distance measured on the median plane, parallel to the basic plane from the headform between the inside of the eye protector and Points K and Sn on the facially featured headform shall not exceed 60 mm (see [Figure 6](#)).

### 5.9.2.2 Overlap

The eye protector shall overlap the lower edge of the helmet (forehead area) by at least 6 mm in the horizontal plane.

### 5.9.2.3 Maximum distance (helmet to eye protector)

The maximum distance between the helmet and the eye protector shall not exceed 20 mm.

## 5.10 Protected area

### 5.10.1 Type B1 and B2 — Full-face protectors

The area protected by the face protector and helmet combination shall extend laterally and vertically around the headform at least to the continuous Line GHZ and ZHG (not shown) in [Figure 4](#), as viewed perpendicular to the median plane, when the face protector is assembled and mounted on the appropriate helmet according to the manufacturer's instructions and when placed on a facially featured headform as described in [6.5.2](#).

Where the helmet provides protection in front of the Line GHZZHG, the face protector need not extend back to the GHZZHG line provided the face protector overlaps the helmet by at least 6 mm, as viewed perpendicular to the median plane.

### 5.10.2 Type C — Visors

The area protected by the visor and the helmet combination shall extend laterally and vertically around the headform at least to the continuous Line GHSn and SnHG (not shown) in [Figure 6](#), as viewed perpendicular to the median plane when the eye protector is assembled, mounted on the appropriate helmet according to the manufacturer's instructions, and placed on a facially featured headform as described in [6.5.3](#).

Where the helmet provides protection in front of the Line GHSnSnHG, the visor need not extend back to the GHSn line, provided the visor overlaps the helmet by at least 6 mm when viewed perpendicular to the median plane.

## 6 Test methods

### 6.1 Sampling

#### 6.1.1 Types

Only new, face protectors as offered for sale shall be tested.

#### 6.1.2 Quantity

The number of samples for testing and assessment of face protectors of a given type is provided in [Table 2](#). The sample numbers corresponding to those given in [Table 2](#) shall be of the same size and model.

Face protectors shall be new and assembled and mounted on the appropriate helmets according to the face protector manufacturer's instructions.

#### 6.1.3 Face-protector/helmet combination

If the face protector is intended to fit several models of helmets, one such combination shall be tested completely. The other combinations shall be tested according to [5.6](#), [5.8.1.1](#) or [5.8.2.1](#), [5.9](#) and [5.10](#).

## 6.2 Tolerances

Unless otherwise specified, all tolerances are according to ISO 10256-1.

## 6.3 Inspection and determination of mass (for helmet/B2 face protector combinations fitting EN 960 headform size 535 or smaller)

Determine the mass of the head protector/face protector combinations of the same model and size submitted for testing that are conditioned under ambient temperature according to ISO 10256-1. Calculate and record the mean value in grams rounded to the nearest 10 g.

## 6.4 Conditioning

Only face protector samples shall be conditioned under ambient and low temperatures in according to ISO 10256-1:2016, 7.1 and ISO 10256-1:2016, 7.2.

## 6.5 Positioning

### 6.5.1 Determination of helmet-positioning index (HPI)

The HPI and corresponding helmet size shall be provided by the helmet manufacturer. The testing laboratory then selects the headform that is appropriate to that size range. Where the HPI and corresponding helmet size range are not available from the manufacturer, the helmet shall not be tested.

### 6.5.2 Positioning of helmets with full face protectors

#### 6.5.2.1 General

The protector shall be positioned on the largest headform for its size range according to the manufacturer's instructions so that the chin portion of the protector rests on the load-bearing area of the headform (see [Figure 5](#)) and the helmet is positioned according to the HPI.

### 6.5.2.2 Determination of design and protected area

When positioned according to [6.5.2.1](#), the full face protector shall meet the requirements in [5.8.1](#), [5.9.1](#) and [5.10.1](#).

### 6.5.3 Positioning of helmets with visors

#### 6.5.3.1 General

Adjust and position the helmet on the largest headform for the helmet's size range using the HPI.

#### 6.5.3.2 Determination of design and protected area

When positioned according to [6.5.3.1](#) the visor shall meet the requirements in [5.9.2](#) and [5.10.2](#).

## 6.6 Determination of vision quality for face protectors

### 6.6.1 Optical quality within the field of vision

When positioned according to [6.5.2.1](#) or [6.5.3.1](#) the face protector shall meet the requirements in [5.5](#).

[Annex A](#) provides the test methods for the optical quality of eye protectors.

### 6.6.2 Peripheral field of vision

When positioned according to [6.5.2.1](#) or [6.5.3.1](#) the face protector shall meet the requirements in [5.6](#).

Peripheral field of vision shall be assessed according to ISO 10256-2:2016, Annex C.

## 6.7 Determination of penetration

### 6.7.1 Test apparatus

The apparatus consists of a:

- a) facially featured headform according to CSA Z262.6, and
- b) steel test blade according to ISO 10256-2:2016, Figure 5.

### 6.7.2 Procedures

#### 6.7.2.1 Penetration test — Types B1, B2

When positioned according to [6.5.2.1](#) the full face protector shall meet the requirements in [5.7](#).

Attempt to make contact with the headform in the protected area (see [Figure 4](#)) by trying to enter, at any angle, any part of the test blade end through all of the openings. Record whether contact with the bare headform surface is made.

#### 6.7.2.2 Penetration test — Type C (visors)

When positioned according to [6.5.3.1](#) the visor shall meet the requirements in [5.7](#).

Attempt to make contact with the headform in the protected area (see [Figure 6](#)) by trying to enter, at any angle, any part of the test blade end from the front and side (and not from above or below). Record whether contact with the bare headform surface is made.

## 6.8 Determination of puck impact resistance — Face protectors

### 6.8.1 Equipment

#### 6.8.1.1 Puck accelerator

A puck accelerator capable of achieving a puck velocity between 10 m/s and 33 m/s with an accuracy of  $\pm 1$  m/s shall be used (see [Table 2](#)).

#### 6.8.1.2 Maximum distance

#### 6.8.1.3 Headform base

The test apparatus shall include a flat horizontal base for a facially-featured headform. The headform shall be aligned vertically on and attached to the flat horizontal base.

#### 6.8.1.4 Facially featured headform

Facially featured headforms shall be according to CSA Z262.6. This requirement has been stated previously and does not need to be repeated.

#### 6.8.1.5 Puck

The hockey puck shall be according to the requirements given in [Annex B](#).

#### 6.8.1.6 Contact indicating paste

To indicate contact between the face protector and the facially featured headform during testing, a suitable contact indicative paste such as silicon or zinc oxide based paste shall be used.

## 6.8.2 Procedures

### 6.8.2.1 General

When positioned according to [6.5.2.1](#) or [6.5.3.1](#) the face protector shall meet the requirements in [5.8](#).

The test shall be carried out according to [Table 2](#).

NOTE 1 The impact sites are shown in [Figure 2](#) and defined in [3.14](#).

NOTE 2 [Figure 7](#) shows an example of the apparatus.

### 6.8.2.2 Assembly

Assemble the face protector with the appropriate helmet according to the instructions of the manufacturer.

### 6.8.2.3 Contact indicator

Apply contact indicator agent (see [6.8.1.5](#)) over the no-contact zone of the headform to a maximum thickness of 1 mm.

### 6.8.2.4 Headform positioning

Place the facially featured headform in front of the puck accelerator so that the centerline of the path of the puck coincides with the center of the point to be impacted.

#### 6.8.2.5 Puck accelerator positioning

The puck accelerator shall be directed toward the impact site such that the distance between the impact site on the protector and the end of the puck accelerator's guiding device shall not exceed 600 mm.

#### 6.8.2.6 Data recording

After each impact, the headform and the face protector shall be inspected for contact. If the face protector has touched the headform record this and any damage (e.g. deformation, fracturing, breakage, separation from the helmet) to the face protector.

For toughness tests, only damage to the face protector shall be recorded.

### 7 Test report

In addition to the requirements of ISO 10256-1, the test report shall include the test method to determine vision quality (see 5.5).

### 8 Permanent marking

In addition to the requirements of ISO 10256-1, face protectors shall have the following markings:

- a) the size or size range of the face protector;
- b) tinted or filtering eye protectors and full face protectors shall be identified as such.

### 9 Information for users

In addition to the requirements of ISO 10256-1, the following information shall be provided for users:

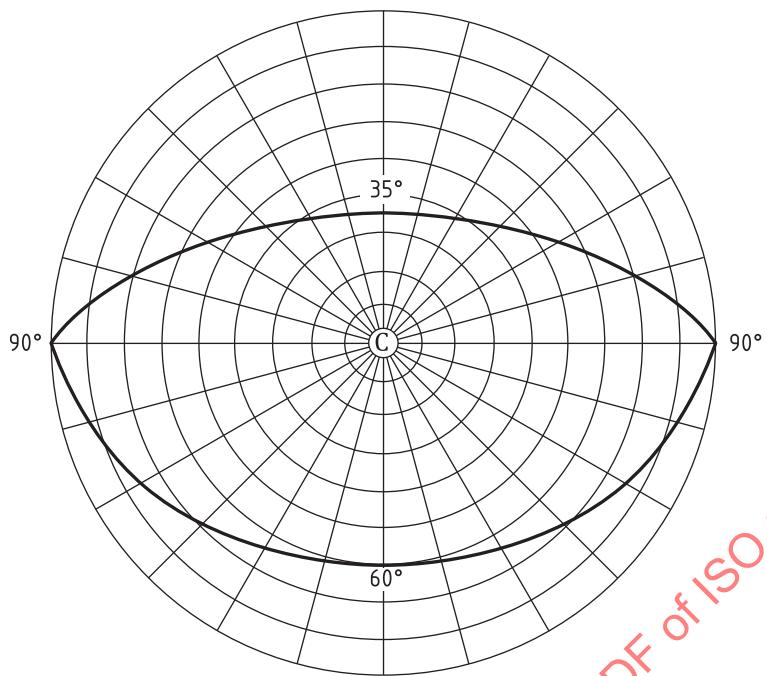
- a) instructions concerning the assembly of the face protector on the helmet;
- b) the helmets with which the face protector is intended to be used;
- c) in the case of Type C protectors, a warning that includes the following elements:
  - 1) eye protectors (visors) provide only partial protection for the eyes and no protection for the mouth, teeth, lower face and jaw;
  - 2) in order to minimize the risks of injury full-face protection is recommended;
  - 3) failure to follow this recommendation can result in a serious or permanent injury.

**Table 2 — Protocol for testing face protection**

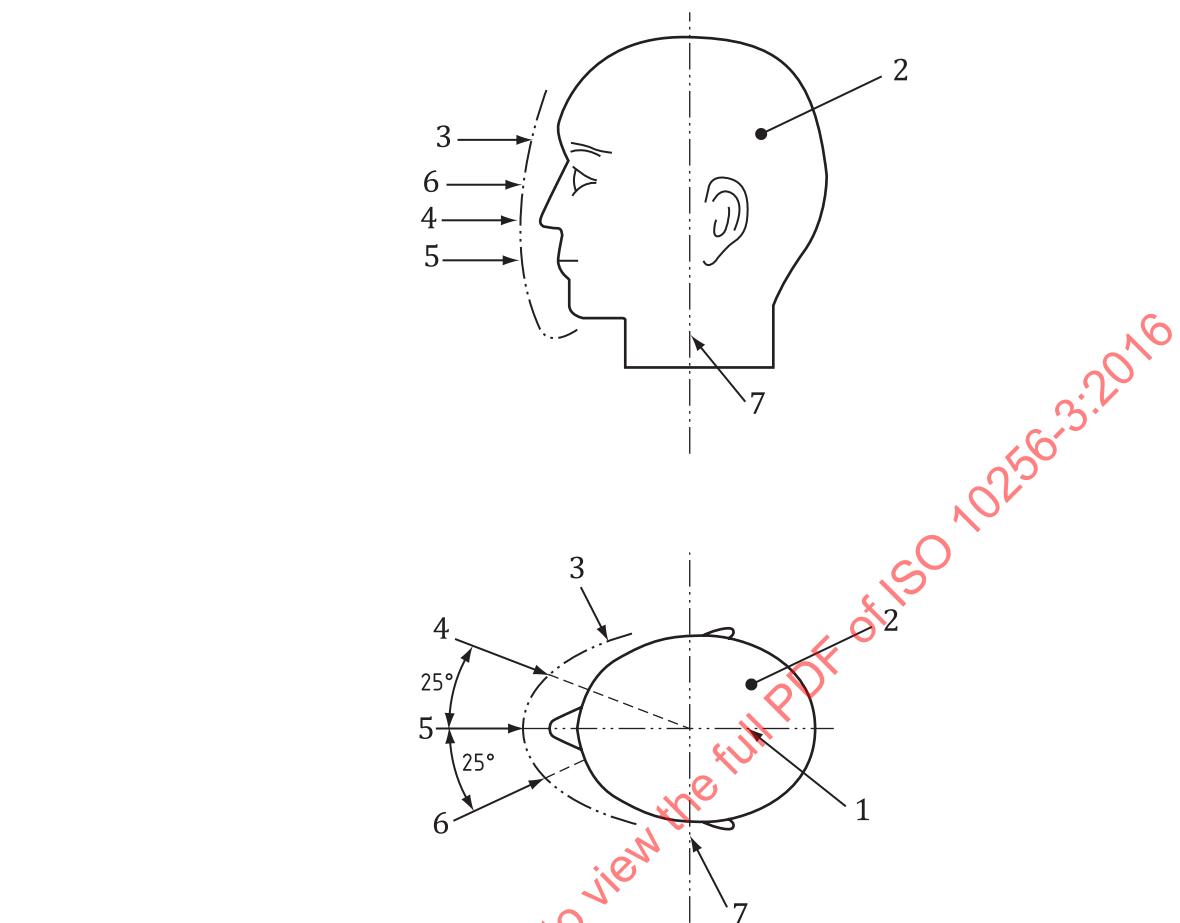
Type	Test	Sample no.	Impact site	Conditioning temperature	Puck velocity m/s
B1	Contact	1	Eye	Ambient	28 <sup>a</sup>
		2	Mouth		
		3	Side		
	Toughness	4	Eye, mouth, or side	Low	33 <sup>a</sup>
B2	Contact	1	Eye	Ambient	15 <sup>a</sup>
		2	Mouth		
		3	Side		
	Toughness	4	Eye, mouth, or side	Low	15 <sup>a</sup>
C	Contact test	1	Eye	Ambient	10 <sup>a</sup>
	Toughness test	2		Low	28 <sup>a</sup>

NOTE B2 protectors are tested to headforms sized 535 or lower.

<sup>a</sup> Tolerance:  $\pm 1,0$  m/s.

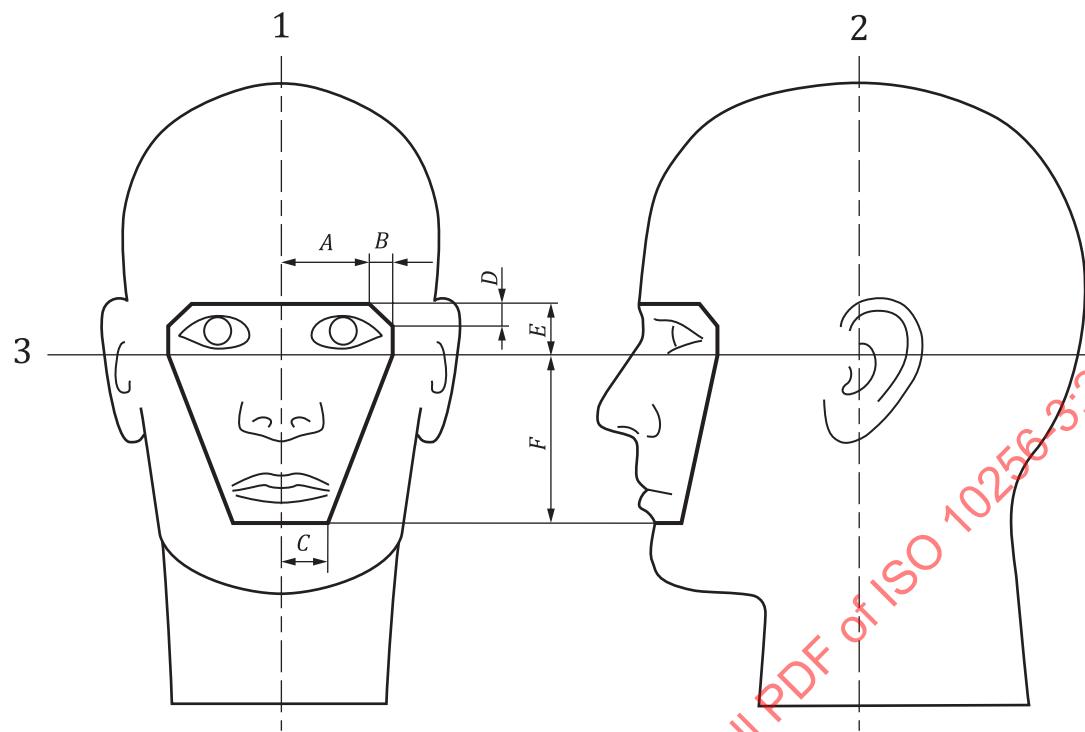


**Figure 1 — Peripheral field of vision**

**Key**

- 1 median plane
- 2 headform
- 3 face protector
- 4 side impact
- 5 mouth impact
- 6 eye impact
- 7 mid-frontal plane

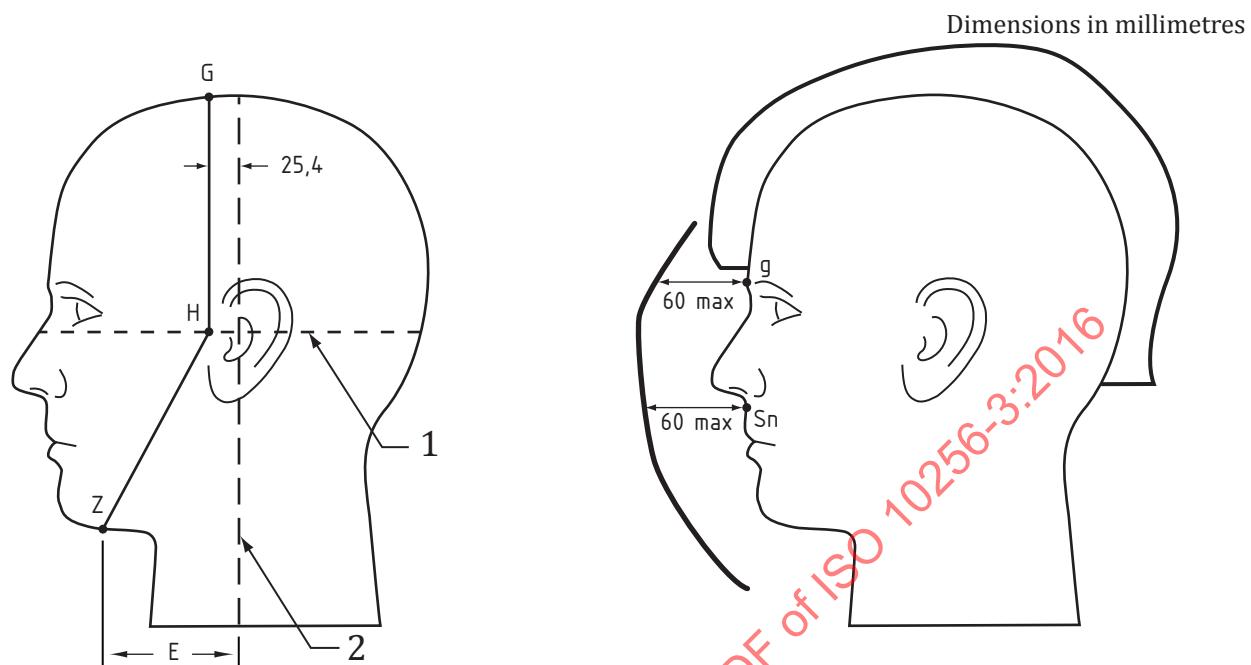
Figure 2 — Puck impact sites for testing face protectors (side and top views)

**Key**

- 1 median plane
- 2 mid-frontal
- 3 basic plane

Facially featured headform in accordance with CSA Z262.6	Dimensions for no-contact zone					
	Dimensions mm					
	A	B	C	D	E	F
605	51	17	28	18	37	70
575	48	16	28	17	36	68
535	60	0	25	0	36	60
515	55	0	23	0	35	55

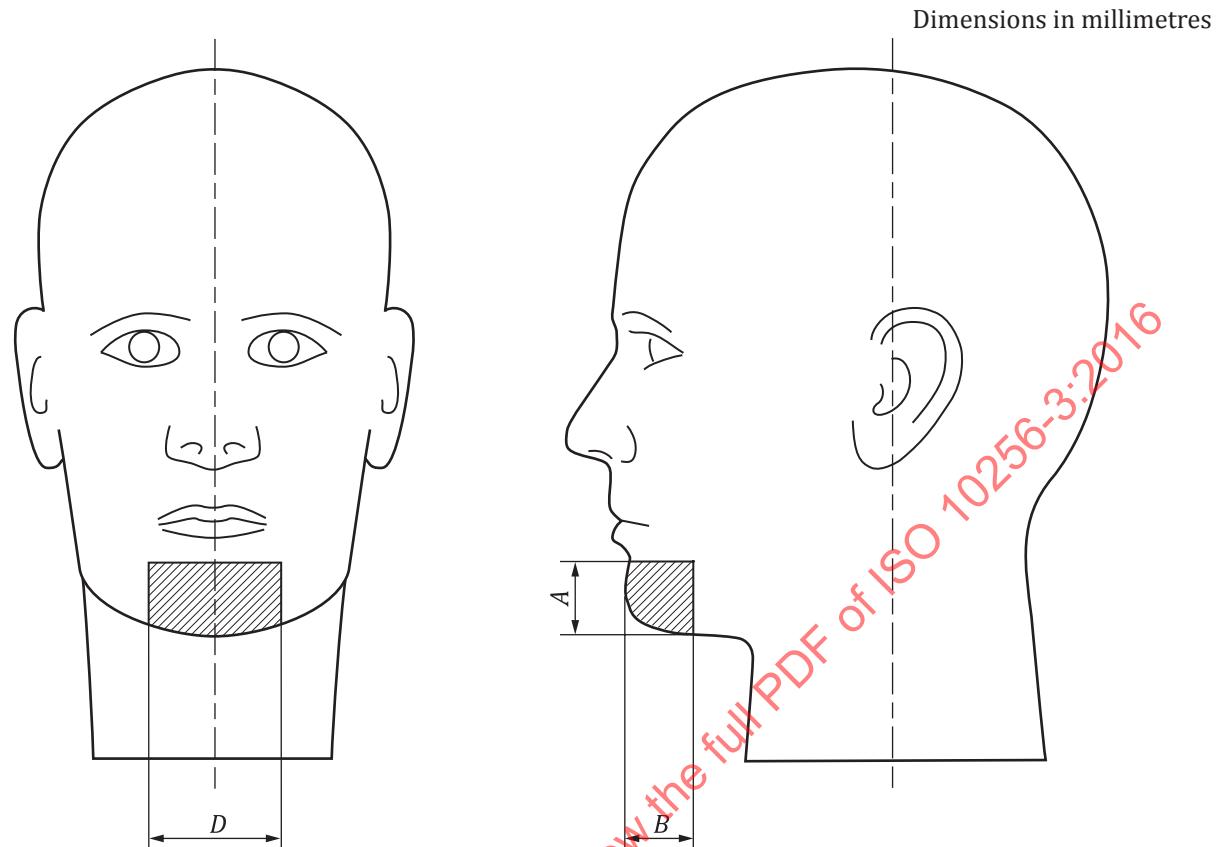
Figure 3 — No-contact zone (projected dimensions)

**Key**

1 basic plane  
2 mid-frontal plane

Facially featured headform in accordance with CSA Z262.6	Dimensions	
	mm	E
605	81,6	
575	78,3	
535	76,9	
515	75,9	

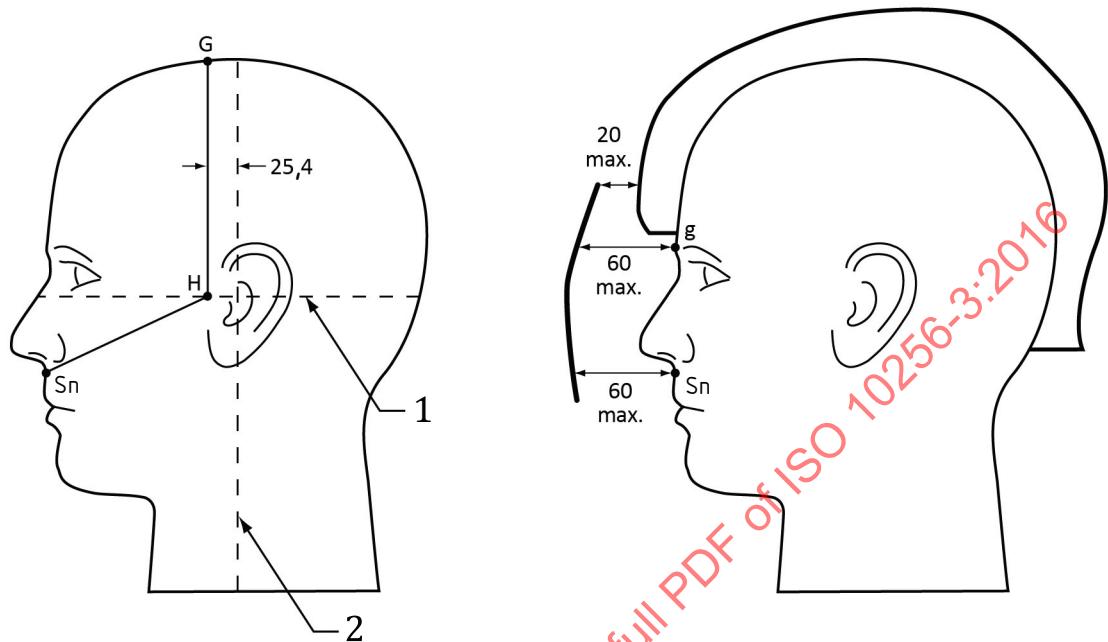
Figure 4 — Definition of protected area for full-face protector (side view)



Facially featured headform in accordance with CSA Z262.6	Dimensions for load-bearing area		
	D	A (min - max)	B
605	53	18 - 27	18
575	53	18 - 27	18
535	48	15 - 24	15
515	42	15 - 24	15

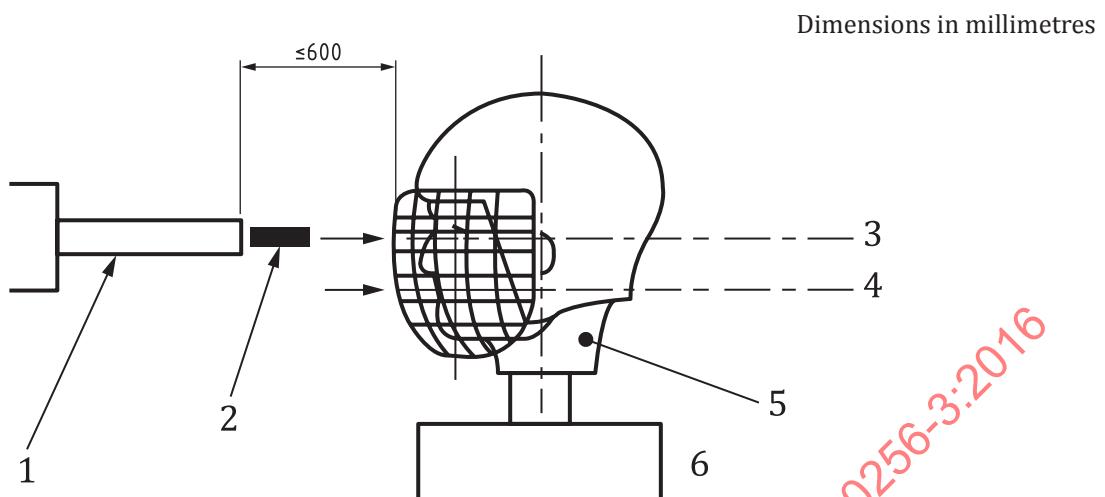
Figure 5 — Minimum load-bearing area

Dimensions in millimetres

**Key**

- 1 basic plane
- 2 mid-frontal plane

Figure 6 — Definition of protected area for visors (side view)



**Key**

- 1 puck accelerator
- 2 puck
- 3 eye level
- 4 mouth level
- 5 headform
- 6 base

**Figure 7 — Schematic of the apparatus for testing puck impact resistance of face protectors**

## Annex A (normative)

### Optical quality test methods

#### A.1 General

Tests for resolving power, haze, localized power errors and aberrations are to be assessed throughout the field of vision as defined below in [A.2](#), refractive, astigmatic, prismatic power errors are to be assessed at the PPG, as defined by the fit of the helmet and visor upon the appropriately size test headform.

#### A.2 Defining the optical quality field of vision

##### A.2.1 Test apparatus

The tests specified in this Annex shall be conducted using mechanical means, including

- a) a goniometer,
- b) a collimated light source, and
- c) the appropriate headform.

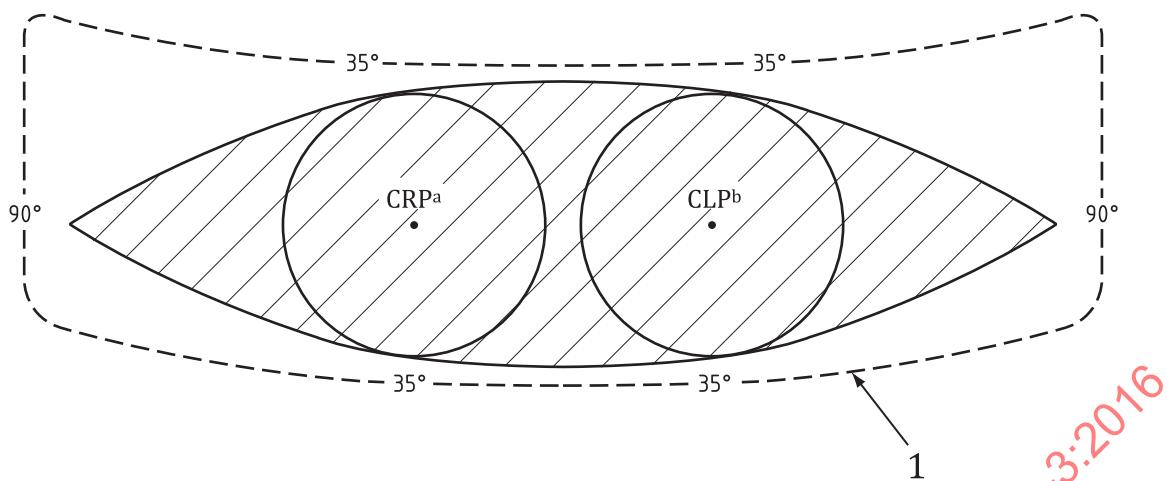
The goniometer shall be used to rotate the headform, on which is mounted a representative ice hockey helmet in an as worn position with the face protector attached. The angular rotation and the horizontal and vertical motion of the goniometer allows a spherical scan to be made.

A collimated light source shall be used for identifying the pupil targets because it provides monochromatic, parallel beams of light. Both photosensors shall be tested simultaneously for their peripheral field of vision. The light beam shall be centred on the midpoint between the pupils, and this point shall not move as a result of any horizontal or vertical motion of the headform. Each pupil target shall be 5 mm in diameter, be represented by a photosensor, and be covered by a 5 mm translucent lens with an 8 mm radius of curvature, convex forward. Light contact with the photosensors produces an electrical signal that is fed into a computer interface.

##### A.2.2 Test set-up

The test set-up for determining the optical quality field of vision shall be as follows.

- a) The facially featured headform shall be used.
- b) The centre of the right pupil shall be aligned such that, along the primary position of gaze, the light source does not change position as a result of any horizontal or vertical movement of the headform throughout a range of 90° superiorly, 90° inferiorly, and 90° laterally.
- c) Item b) shall be repeated for the left pupil.

**Key**

- 1 visor
- a Centre right pupil.
- b Centre left pupil.

**Figure A.1 — Optical quality field of vision****A.3 Resolving power**

The target for the test shall consist of bright rings of different sizes on a black background. Each ring shall have an inside diameter equal to one-third of its outside diameter. The effective size of each ring shall be designated by the arithmetic means of the two diameters concerned, as expressed in seconds of arc subtended at the objective of the viewing telescope.

The telescope shall be located at least 10 m from the target and shall have a magnification sufficient to make negligible any effects of eye accommodation. The clear aperture of the telescope objective shall be masked at 5 mm diameter. The system shall be of a quality sufficient to permit resolution of at least the 40-s ring. This resolution shall be maintained at all image brightnesses to be used in testing.

NOTE A magnification of 8x is usually suitable.

The face protector or visor to be tested shall be placed immediately in front of the telescope objective and normal to its axis. The resolving power shall be assessed over the entire field of vision.

**A.4 Luminous transmittance**

Luminous transmittance for the viewing area shall be determined with The CIE Illuminant A. All transmittance measurements shall be of regular transmittance with normal incidence on a 5 mm diameter circular portion of the face protector or visor.

**A.5 Prismatic imbalance**

The protective device shall be positioned on a headform in the as-worn position and as shown in [Figure A.2](#). The lens shall be located  $2\ 000\text{ mm} \pm 5\text{ mm}$  in front of the image plane, which shall be fine, grain tracing paper with 1 mm cross-hatch grating. Because the lens (L) has a focal length of 1 m, the distance from the plate (P) to the lens shall be  $(2 \pm 0,005)\text{ m}$ . The pinhole aperture (P) shall be adjusted so that only one image is formed in the image plane when no protector is on the headform. The position of that image shall be marked or noted and identified as  $P_0$ .